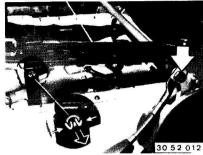
## 52 Seats

# 52 10 000 Front seat - remove and install 52 - 101 100 Seat rails (outer or inner) on front seat - remove and install or replace 52 - 101 210 Reclining mechanism on left or right front seat - remove and install or replace 52 - 102 450 Back panel on left or right front seat backrest - remove and install 52 - 103 52 20 000 Rear seat cushion and backrest - remove and install 52 - 201

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## 52-**101**





#### 52 10 100 REMOVING AND INSTALLING OR REPLACING SEAT RAIL (OUTER OR INNER) ON LEFT OR RIGHT FRONT SEAT

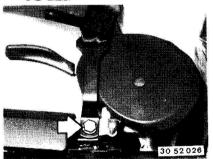
Remove front seat — see 52 10 000. Unscrew bolt. Compress springs and pull out pin. *Installation:* Tightening torque\*. Always replace pin.

Saxionia Pin Shown Removed: Guide in tongue of Special Tool 52 1 100 - arrest (1) is deactivated - and drive out pin. Installation:

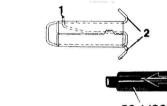
Always replace pin.

Drive in pin against stop with the special tool mandrel.

Check whether arrest (1) has engaged and stops (2) are not damaged.



4 Doors: Pull off cap. Unscrew seat belt. Installation: Tightening torque\*.

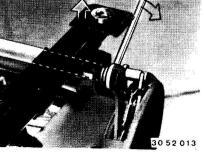


52 1 100



30 52 034

Disconnect linkage rod. Lift connecting tube out of square hole in control lever with a screwdriver.



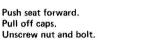
### 52 10 000 REMOVING AND INSTALLING FRONT SEAT

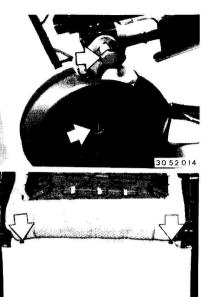
Push back seat. Pull off caps. Unscrew nuts (1).

Push seat forward.

30 52 023

30 52 024





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52 10 210 REMOVING AND INSTALLING **OR REPLACING RECLINING** MECHANISM ON LEFT OR **RIGHT FRONT SEAT** 

Remove front seat - see 52 10 000. Remove seat rails - see 52 10 100. Unscrew covers.

Unscrew bolts and take off backrest trim panel.

Disconnect left and right cables (1) for backrest lock.

Disconnect seat cover partially. Unscrew left and right bolts. Take off backrest.

52-**102** 

Press cable guides (2) out of holders.

Lift out lever (1) with a screwdriver.

Installation: Tab of lever (1) engages in lever (2).

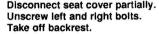
Remove circlip (1). Unlock backrest with lever (2) and remove reclining mechanism.

Pull off retainer (1).

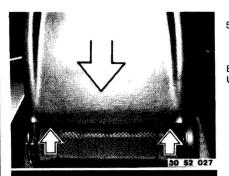
Installation:

Attach gas pressure spring with help of Special Tool 00 5 600 and secure with new retainers.



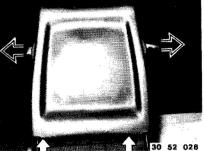


## 52-103



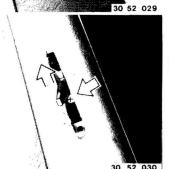
52 10 450 REMOVING AND INSTALLING BACK PANEL FOR LEFT OR RIGHT FRONT SEAT BACKREST

BMW 318 i: Unscrew screws and pull back panel down.



BMW sport seat: Unscrew screws. Pull off handles.

Lift out plates from underneath.



Inside Handle on Passenger's Side: Unscrew screws and lift out holder from above.

Push up back panel and remove over outside handle.

#### 52 20 000 REMOVING AND INSTALLING REAR SEAT CUSHION AND BACKREST

30 52 033

Lift out seat cushion. Unscrew bolt (1).

Convertibles: Unscrew bolt (1a).

Disengage backrest in holders (2) by lifting up.