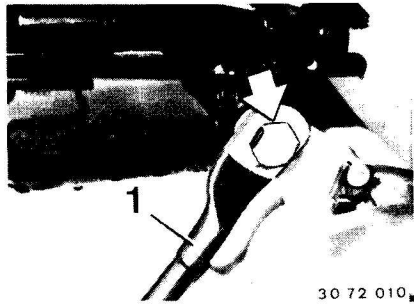


72 Equipment and Accessories for Body

72 11 030	Seat belt, front – remove and install or replace	72 - 110
102	Seat belt, rear – remove and install or replace	72 - 112
	Seat belts – inspect	72 - 115
54 12 490	Wind deflector – install	72 - 120

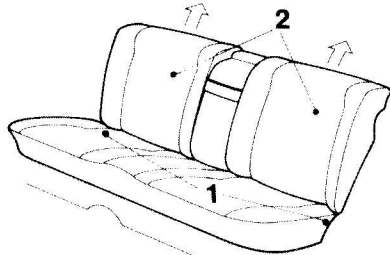
72 11 030 REMOVING AND INSTALLING OR REPLACING FRONT SEAT BELT (COMPLETE)

Remove front seat 52 10 000.
 Pull off cap.
 Unscrew lower strap (1).
 If applicable, pull off plug.
 Check switch — see test list for seat belts.
Installation:
 Tightening torque*.



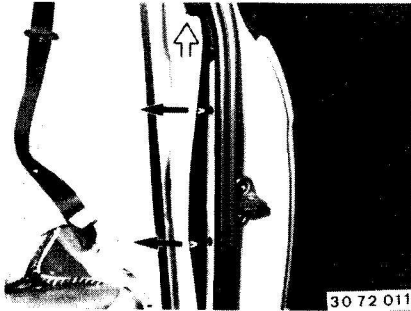
30 72 010

Two Door:
 Lift out rear seat cushion from above.
 Unscrew bolts (1) and lift backrest out of holders (2).



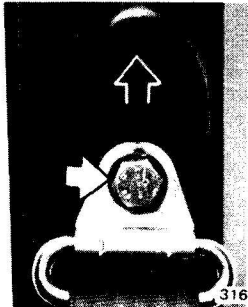
30 72 011

Disconnect side trim panel (3 clips) and pull up out of clamps.



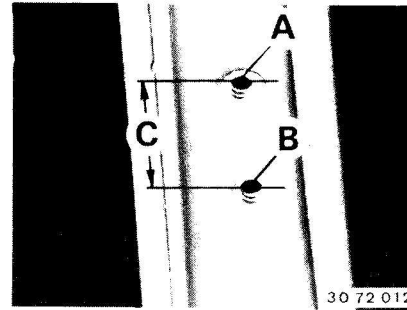
30 72 011

Pull off cap and unscrew bolts.



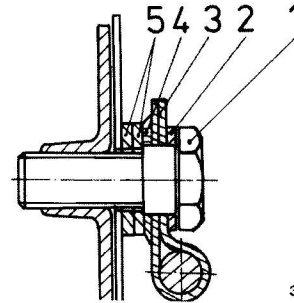
316 72 012

* See Specifications



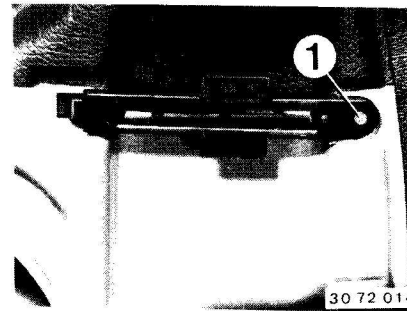
30 72 012

The belt reversing holder can be mounted at point A or B, depending on the size of the person.
 Cut out B pillar trim for bore B.
 C = approx. 50 mm (2").



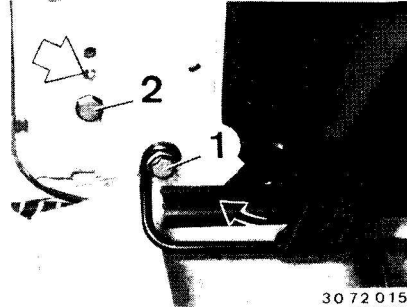
30 72 013

Installed Order:
 1 Bolt
 2 Washer (plastic)
 3 Upper strap
 4 Washer (plastic)
 5 Washers (two)
 Tightening torque*.
 Since 1985 Models:
 Washers (2 and 4) omitted.



30 72 014

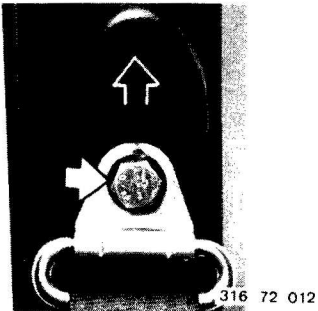
Drive out pin (1) and take off slide.



30 72 015

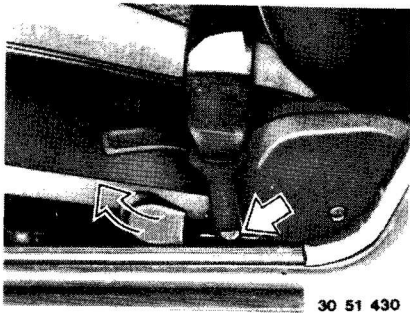
Unscrew bolt (1) and detach belt strap.
 Unscrew bolt (2) and remove automatic reel.
Installation:
 Centering pin engages in bore.
 Tightening torque*.

* See Specifications



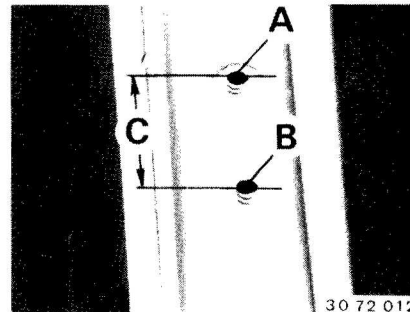
Four Door:
Pull off cap.
Unscrew bolt.

316 72 012



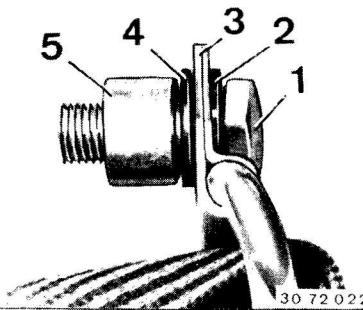
Pull off cap.
Unscrew bolt.
Installation:
Tightening torque*.

30 51 430



Mount the belt reversing holder at point A or B depending on size of person.
Cut out B pillar trim for bore B.
C = approx. 50 mm (2").

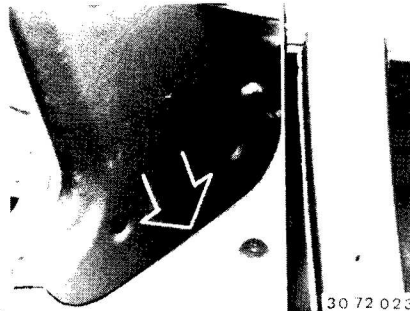
30 72 012



Installed Order:
1 Bolt
2 Washer (plastic)
3 Upper strap
4 Washer (plastic)
5 Bushing
Since 1985 Models:
Both washers (2 and 4) have been omitted.

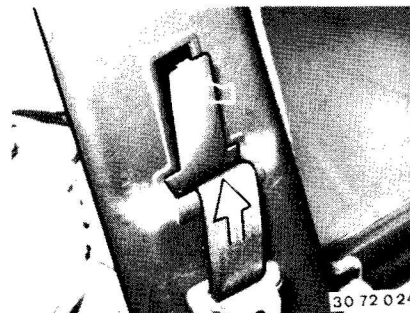
30 72 022

* See Specifications



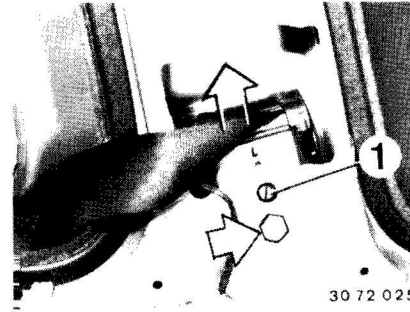
Pull B pillar trim out of clamps/if necessary unscrew bolts and pull out of upper holder.

30 72 023



Press out cover and insert belt through B pillar trim.

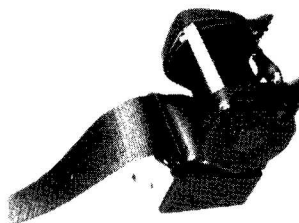
30 72 024



Unscrew bolt and remove automatic reel.
Installation:
Centering pin (1) engages in the bore.
Tightening torque*.

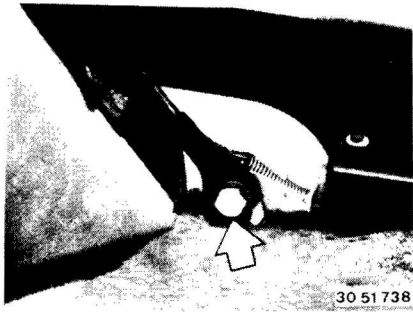
30 72 025

Since 1986 Models:
Automatic reels with belt stoppers.



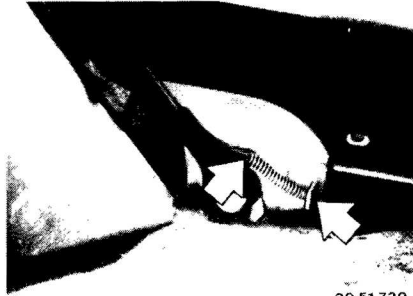
30 51 635

* See Specifications



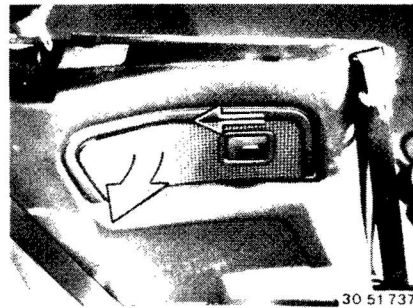
Convertibles:
Lift out plate.
Unscrew screw.
Lift out the seat belt.
Installation:
Tightening torque*.

30 51 738



Installation:
Check for correct fit of spring.

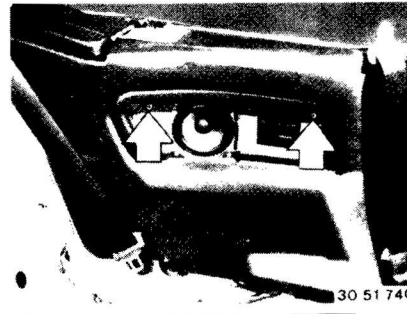
30 51 739



Remove complete rear seat — see 52 20 000.
If applicable, lift out plate.

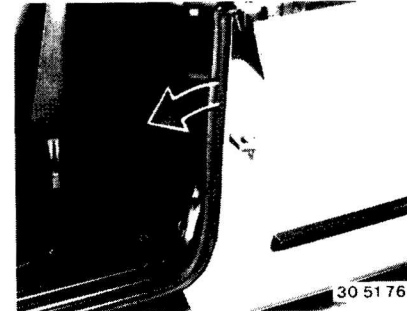
30 51 737

Pull off trim.



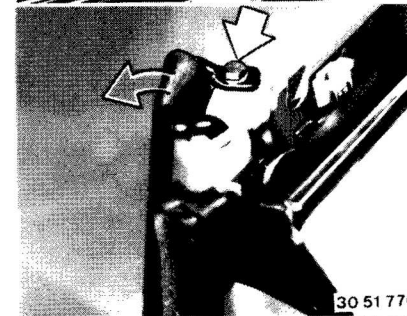
Unscrew screws.
Window opened.

30 51 740



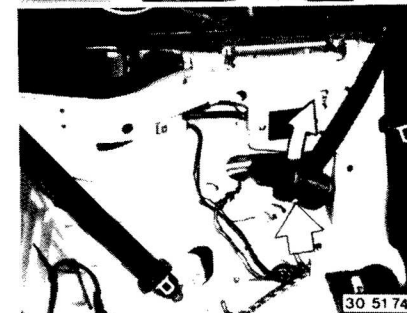
Pull off rubber seal on door.
Lift out trim.
If applicable, pull off speaker wires.

30 51 769



Unscrew screw.
Take off stirrup.

30 51 770



Unscrew bolt.
Remove automatic reel.
Installation:
Tightening torque*.

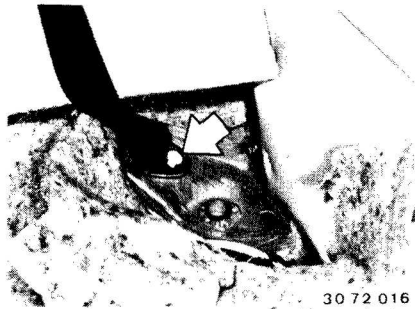
30 51 742

* See Specifications

* See Specifications

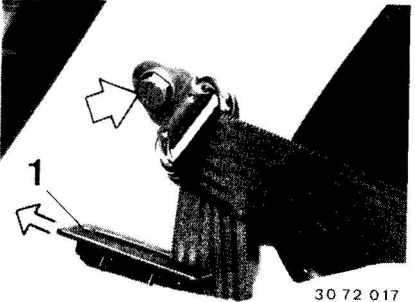
72 11 102 REMOVING AND INSTALLING OR REPLACING REAR SEAT BELT

Remove rear seat cushion and backrest – 52 20 000.
 Unscrew bolt.
Installation:
 Tightening torque*.



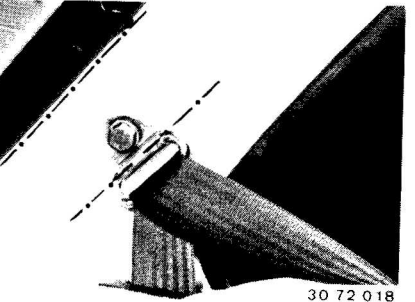
30 72 016

Pull off cap and unscrew bolt.
 Lift out cover (1) and pull it off of the belt strap.



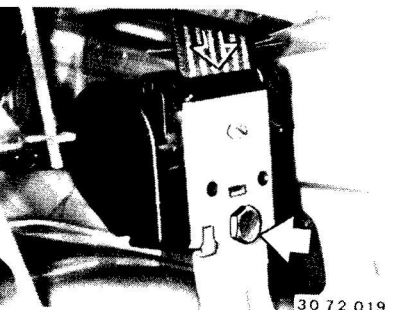
30 72 017

Installation:
 Align belt reversing holder parallel to C pillar.
 Tightening torque*.



30 72 018

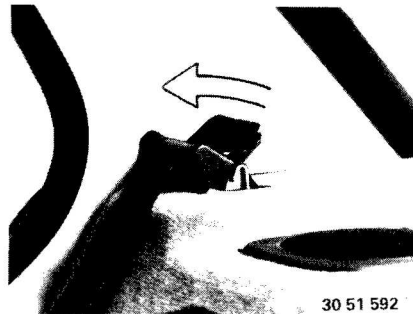
Unscrew bolt from inside of trunk.
 Pull belt strap through console and remove the automatic reel.
Installation:
 Tightening torque*.



30 72 019

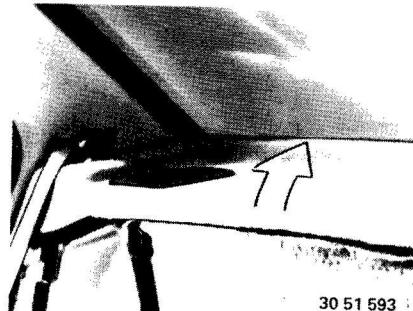
* See Specifications

Since 1986 Models:
 Lift off cover.



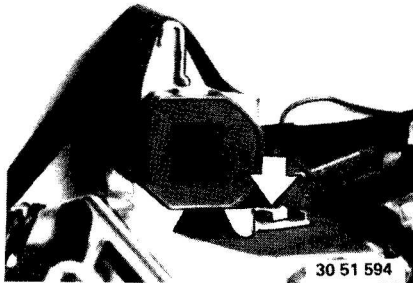
30 51 592

Lift out hatrack.



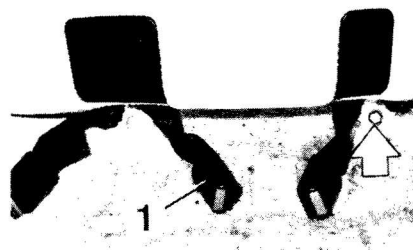
30 51 593

Unscrew bolt.
 Remove automatic reel.
Installation:
 Tightening torque*.



30 51 594

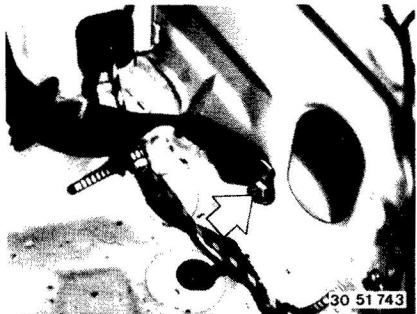
Remove lower strap.
Installation:
 Mount belt lock for center seat belt on the right side.
 Tightening torque*.



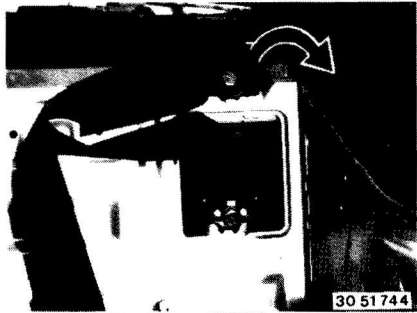
30 72 020

* See Specifications

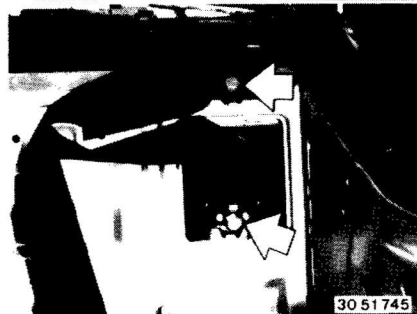
Convertibles:
Remove rear seat cushion and backrest — see
52 20 000.
Unscrew bolt.
Installation:
Tightening torque*.



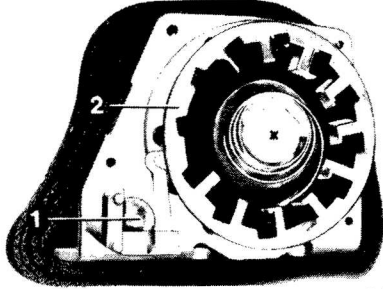
Lift out trim.



Unscrew bolts.
Remove automatic reel and reverser.
Installation:
Tightening torque*.

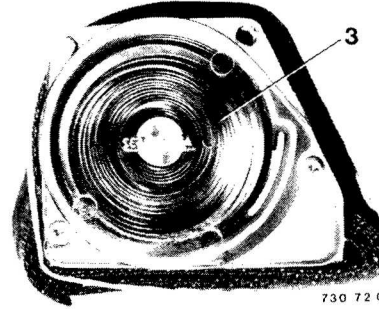


INSPECTING AUTOMATIC SEAT BELTS



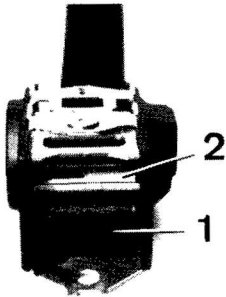
730 72 058

The automatic reel has three independent activation systems for locking the belt. The first activation system should lock the reel when driving fast in tight curves, in case of strong inclination (rolling over), full stop braking or collision. Ball (1) introduces this activation. To check, set the seat backrest straight and take hold of the steering wheel with both hands in a supporting position. Then stop the car with full stop braking from a speed twice as fast as walking. The seat belt should lock. The second activation system is provided for additional safety and is controlled by inertia mass (2). This system is also okay, if the reel locks when pulling out the belt suddenly.



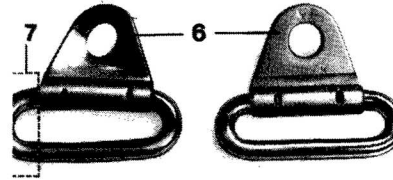
730 72 057

The belt should wind up on the reel automatically almost completely when taken off. It might be necessary to guide the last section of the belt to the door beam. If the last section is not wound up, the return spring (3) could be weak or broken, or there might be excessive friction in the belt guides. A seat belt, which is no longer usable or had been worn in an accident, must be destroyed immediately after removal to make it impossible to use it again. The automatic reel does not require servicing and must not be opened.



30 51 636

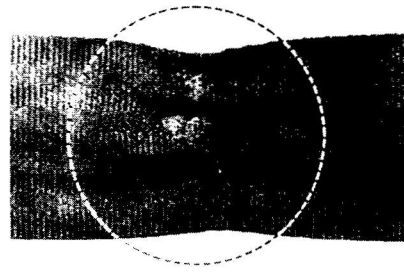
The belt stopper is the third system and is provided to prevent the film winding effect occurring when the reel is locked and with strong deceleration. In so doing an eccentrically mounted friction roller (1) is moved against connector (2) and locks the belt.



730 72 053

An automatic seat belt must be replaced, if mounting tab (6) is bent or the belt reversing holder is deformed in area (7). The front belt reversing holder must swing after installation.

To fasten a seat belt the insert must be inserted in the lock lightly and heard to engage with a click. The insert must be ejected out of the lock by spring pressure when pressing the "PRESS" button. Replace the seat belt, if the lock trim is missing or damaged. The lower strap must also be replaced when replacing a seat belt. In the case of a seat-integrated seat belt, the stop of the lower strap could be deformed on the seat rail in a collision. Straightening attempts on the seat and seat rail are not approved.

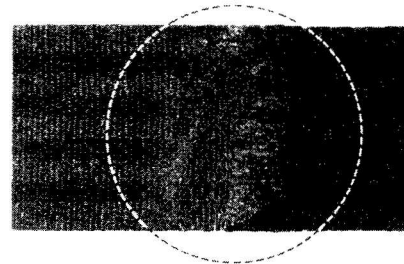


730 72 056.

Seat Belts:
Use a luke warm soap solution or commercial fine laundry detergent to clean seat belt straps. Seat belt straps may never be cleaned chemically or dyed.

Replace an automatic seat belt in case of

- creases (illustrated)
- fringing
- pinches

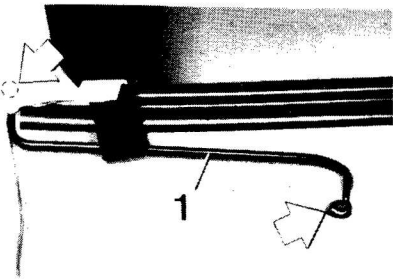


730 72 055

- tears or cuts
- melting (illustrated)
- seam damage on end of belt strap in area of holding or swinging fitting

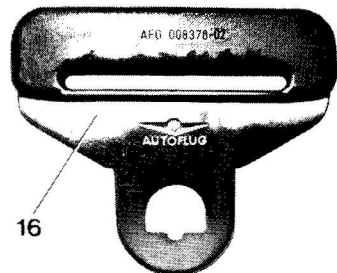
Spray a seat belt with universal spray, HWB No. 8 122 947 005, to improve retraction of belt in reel (reduces friction, especially on the belt reversing holder).

A deformed slide (1) has to be replaced.



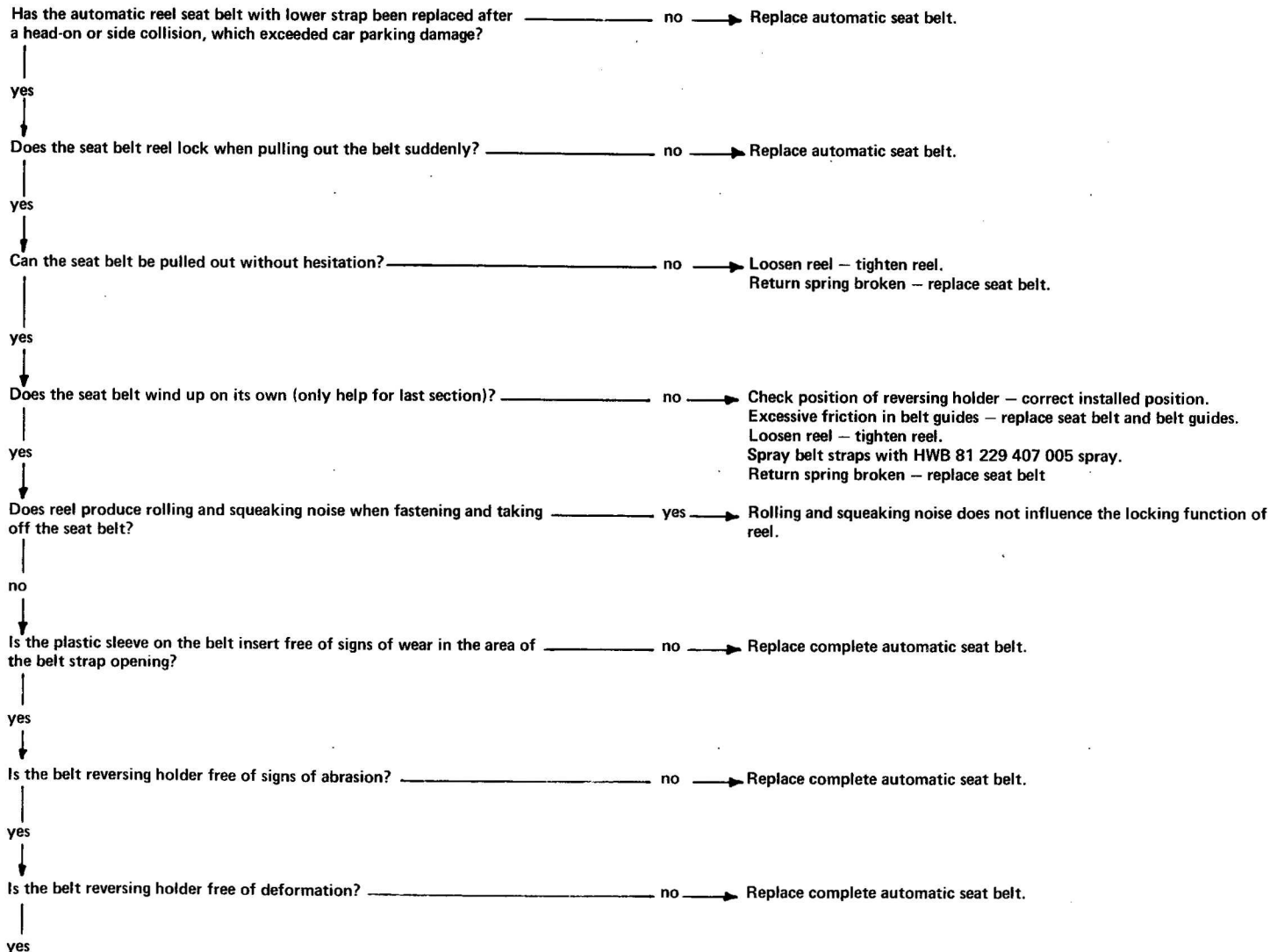
30 72 021

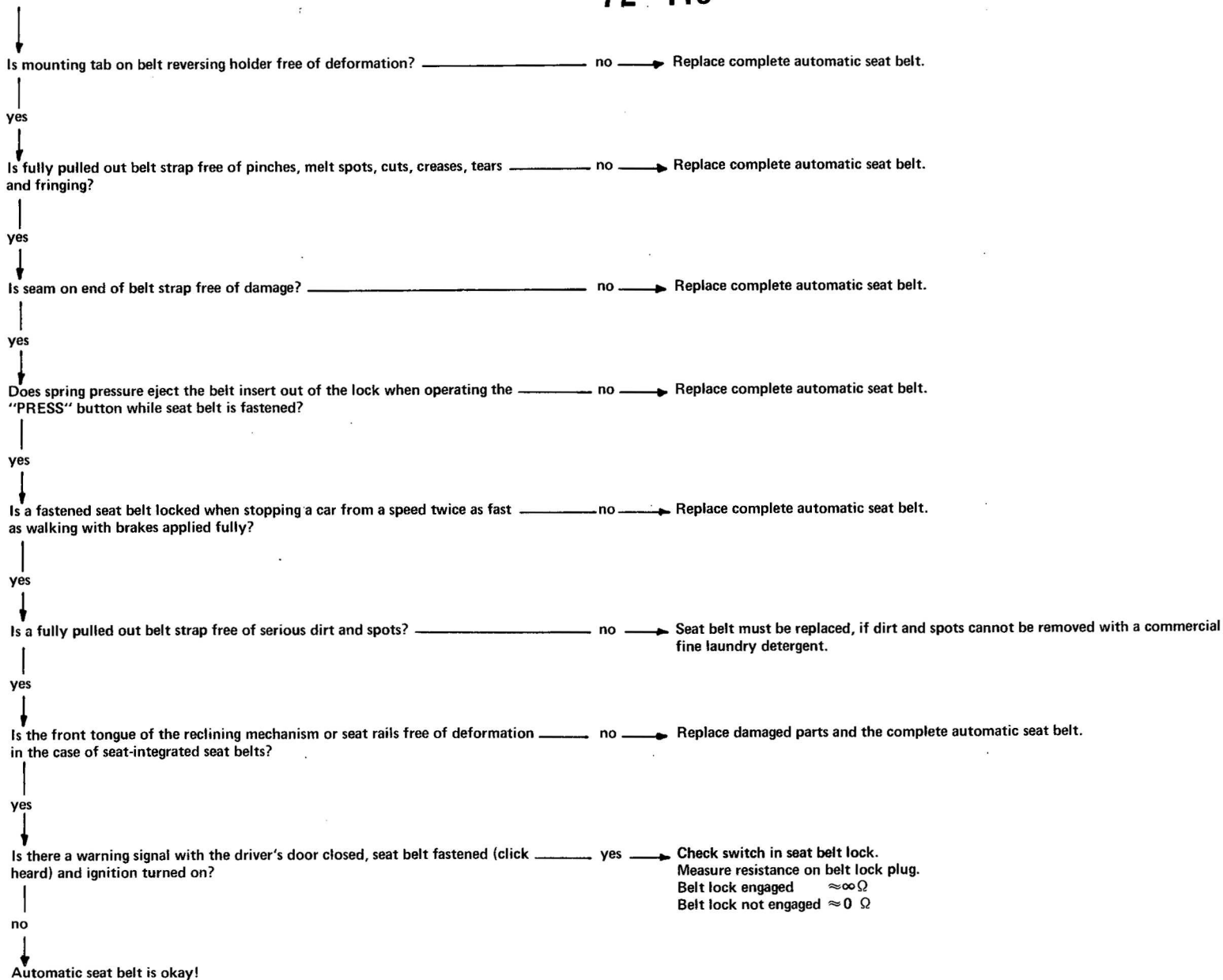
The seat belt has to be replaced, if traces of wear are found in the plastic sleeve of the belt opening above the belt insert (16).



730 72 054

TEST LIST FOR AUTOMATIC REEL SEAT BELTS

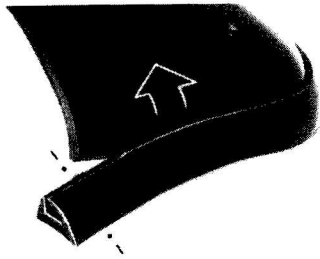




54 12 490 INSTALLING WIND DEFLECTOR FOR SUN ROOF

Parts:

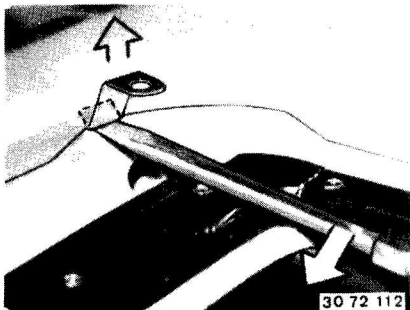
- 1 Wind deflector
- 1 Rubber seal
- 2 Flat head screws
- 2 Knurled nuts
- 2 Holders



Mount rubber seal on wind deflector and, if applicable, cut off protruding ends.

30 72 111

Open sun roof.
Press in holders between beaded edge and panel on left and right sides with a screwdriver.

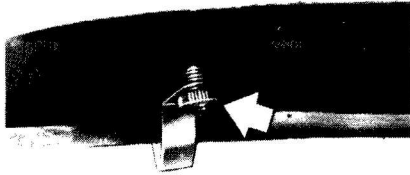


30 72 112

Align wind deflector parallel to roof opening and tighten left and right screws uniformly.

Note:

Tighten screws uniformly after driving car approx. 100 km (60 miles).



30 72 113